INFORME: PRUEBAS FUNCIONALES SOBRE EQUIPOS

PROYECTO: 28333657-1001

REFERENCIA EQUIPO: DIGESTOR + SCRUBBER

SOLICITADO POR: [redacted]

ASUNTO: PRUEBAS DE FUNCIONAMIENTO SOBRE DIGESTOR + SCRUBBER

BUREAU VERITAS INSPECCIÓN Y TESTING, S.L. UNIPERSONAL.

ATESTA:

Que a petición de [redacted]. se han presenciado el día 11 de septiembre de 2025, en sus instalaciones situadas en el polígono de Olloniego (Asturias), las pruebas especificadas en el reporte anexo.
El objetivo de dichas pruebas ha sido evaluar la conformidad de las características técnicas y los parámetros operativos de la planta piloto para la depuración de biogás del dióxido de carbono, declarados por los fabricantes METAPLASMA S.L. e INT-ENERGIA KFT., con los datos obtenidos durante dichas pruebas. Asimismo, el informe tiene como finalidad confirmar la operatividad de la instalación, basada en un depurador reactivo con solución acuosa de hidróxido de potasio (KOH), y su idoneidad para ser escalada a nivel industrial.

CONCLUSIONES

Las pruebas realizadas confirman que la instalación cumple con las características técnicas y parámetros operativos declarados por los fabricantes. El sistema de depuración de biogás garantiza una reducción estable del contenido de CO_2 hasta los valores de diseño, en línea con la capacidad proyectada. Todos los componentes de la instalación funcionan dentro de los modos operativos establecidos, sin desviaciones ni deficiencias constructivas observadas. El proceso de depuración mediante reacción química con solución de KOH, seguido de regeneración, permite no sólo eliminar el CO2 y impurezas ácidas como H2S, sino también obtener un subproducto (una solución de K2CO3) adecuada para su utilización posterior.

Como resultado de las pruebas presenciadas, la instalación se considera funcional y apta para su aplicación industrial.

Y para que conste, firmo la presente el 30 de septiembre de 2025.

Fdo.:

Shaping a World of Trust

PATXI PAULA ALVAREZ firmado digitalmente

Industry & Facilities Division
Third Party Inspection Report

INSPECTION REPORT No. 01	**Revision No. 0**
☐ Initial ☐ Interim ☒ Final ☐ Resident ☐ Remote	
Inspection requested by: *(BV CO Final Client)*	
Inspection performed as Recognised Authority: ☐ Yes, :*(Recognition)* ☒ No	
BV Job Nr: 28333657-1001	

Project: Digestor y Scrubber	**IPO Ref** *(If applicable):* *(BV internal P/o)*
BV Client: [redacted]	**P/o nr:** *(client to BV)*
Manufacturer/Vendor: [redacted]	**P/o nr:** *(client to Manufacturer)*
Sub-Vendor *(If applicable):*	
Inspection Location (Address): Pol. Ind. Olloniego, 45B, 33537 Oviedo, Asturias	**Previous Inspection** *(If applicable):*
Inspection Location (GPS Coordinates): --	**Next Inspection** *(If applicable):*
Inspection performed on: 11/09/2025	**Total No. of Inspection Days:** 1

MATERIAL / SUBJECT OF INSPECTION ☐ **Refer to attachment section J instead** *(Indicate if separate material list is provided in attachment)*	**ITEM / TAG Nr**	**QTY** As per P/O	**QTY** Offered for inspection
Digestor y Scrubber		1	1

A – INSPECTION RESULT

☒ **Satisfactory** **(Without comments)**	☐ **Satisfactory with comments** **(Any of trailing Punch or Non Conformity items is still open)**	☐ **Not Satisfactory** **(NCR raised during the inspection)**

Inspection Summary: (for details refer to section E)

- Verificación de los equipos.
- Verificación del funcionamiento y productos obtenidos.
- Verificación del consumo eléctrico.

Open Non Conformities:	☐ Yes, details in section G	☒ No
Open Punch List Items:	☐ Yes, details in section H	☒ No
Release Note Issued:	☐ Yes, number(s): *(Release Note number)*	☒ No
BV Traceability Stamping:	☐ Yes,	☒ No

BV Inspector: David Uría	**BV Coordinator:** PATXI PAULA Firmado digitalmente
BV Office: Oviedo (Spain)	**Inspection Report Date:**
Distribution: ☒ **CLIENT** ☒ **BV** ☐ **MANUFACTURER** ☐ **OTHER:**	**Attachments Report:** ☐ Yes, details in section J ☐ No

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INSPECTION REPORT No. 01	**Revision No. 0**

B - REFERENCE DOCUMENTATION:

☐ **Refer to attachment section J instead**
(Indicate if separate document list is provided in attachment)

Title	Reference n°	Rev.	Approval status	Approved by	Date
			(as final)		*(DD-MM-YYYY)*

C – ATTENDEES

Name	Position	Representing
Arturo Menendez	Director Tecnico	Duro Felguera
Angel Fernandez	Presidente	[redacted]
Arian Mamayenko	Quimico / tecnologo	Metaplasma
David Uría	Inspector	EO O.B.O. Bureau Veritas

D - MEASURING & TESTING EQUIPMENT USED

☐ **Refer to attachment section J instead**
(Indicate if separate equipment list is provided in attachment)

Equipment Type	Equipment Identity n°	Last Calibration Date	Expiry Date
Analizador de gases	082900	11/12/2024	11/12/2025

E - INSPECTION DETAILS

E – General

Se realiza la visita en un equipo que tiene como fin eliminar el Dióxido de carbono del biogás obtenido a base de deshechos alimentarios, y obteniendo metano puro después del proceso.

El equipo consta de un digestor donde se depositan los deshechos alimentarios, en este caso restos de pescado y de fruta. Dentro del digestor se encuentran bacterias que descomponen la materia orgánica en metano, dióxido de carbono, oxígeno y nitrógeno. Para mantener las bacterias vivas, se mantiene el digestor en un pH entre 6.5 y 7.2.

Este biogás, denominado gas sucio, ya que esta formado por una elevada cantidad de dióxido de carbono, se canaliza a un contenedor flexible de gas instalado en la cubierta de la instalación.

Después se canaliza al scrubber que es donde se realiza la reacción química. Por un lado, llega el biogás sucio de la cubierta, y por otro, un alcalino, en este caso hidróxido de potasio, introducido en forma de copos y mezclado con agua, que es el que reacciona con el dióxido de carbono. Se deja reaccionar más tiempo del que se ha calculado necesario, para asegurarnos de que reacciona el 100 por 100. Se va intercambiando con el deposito de la cubierta, hasta que reacciona todo. En la cubierta tendremos metano puro, y oxígeno y nitrógeno que podemos eliminar al finalizar el proceso. El dióxido de carbono reacciona con el alcalino, el hidróxido de potasio, generando carbonato potásico.

Al finalizar el proceso podemos emplear el metano puro, en porcentaje cercano al 100 por 100 en la red, o emplearlo internamente. En el depósito donde inicialmente había hidróxido de potasio finalmente tendremos carbonato potásico en forma líquida, que se puede emplear como fertilizante.

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INSPECTION REPORT No. 01	**Revision No. 0**

Otra opción, para realimentar el sistema, es añadir al carbonato potásico, cal apagada (hidróxido de calcio), despues de esta reacción obtendremos de nuevo hidróxido de potasio que podemos volver a emplear en un nuevo ciclo, y carbonato cálcico, empleado en la obtención de mármol.

El proceso completo duro una hora y consumió 11 KWh.

Se pueden tratar 100 metros cúbicos por hora.

E1 – Details of Witness (W) & Hold (H) Inspection Points

NA

E2 – Details of Monitoring and Surveillance Patrols

☐ **Tick if conducted during the visit**

NA

E3 – Details of Certificates Review

☒ **Tick if conducted during the visit**

Se presento el certificado del analizador de gases, que demuestra que las reacciones químicas son las descritas. Se encontraba en vigor.

F – HEALTH, SAFETY & ENVIRONMENT COMMENTS

(Comment on Observations and Actions Taken During the Inspection)

Se explicaron y revisaron las condiciones de seguridad.

G- NON CONFORMITIES

☐ **Refer to attachment section J instead**

(Indicate if separate punch list is provided in attachment)

Item	Description	Status	Raised on	Report Nr.	Closed on	Report Nr.	Comments

H – PUNCH LIST ITEMS

☐ **Refer to attachment section J instead**

(Indicate if separate punch list is provided in attachment)

Item	Description	Status	Raised on	Report Nr.	Closed on	Report Nr.	Comments

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INSPECTION REPORT No. 01	**Revision No. 0**

I - DIGITAL PICTURES



Description: Contenedor flexible de gas



Description: Valvulas



Description: Identificador contenedor de gas



Description: Digestor



Description: Vista general de la instalación



Description: Pantalla control gases. Antes prueba.

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INSPECTION REPORT No. 01	**Revision No. 0**



Description: Depósito



Description: Scrubber



Description: Analizador de gas y conducciones



Description: Caudalimetro



Description: Identificacion analizador de gases



Description: Hidróxido de potasio en copos

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INSPECTION REPORT No. 01	**Revision No. 0**



Description: Pantalla control gases. Después prueba.



Description: Reacción con cal apagada



Description: Medición del pH del hidróxido potásico.



Description: Medición pH hidróxido potásico.

J – ATTACHMENTS			
Item	**Attachment Name**	**Total Pages**	**Description**
--	IR01-ANNEX01	2	Certificado del analizador de gases.

END OF REPORT

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REPORT: FUNCTIONAL TESTS ON EQUIPMENT

PROJECT: 28333657-1001

EQUIPMENT REFERENCE: DIGESTOR + SCRUBBER

REQUESTED BY: [redacted]

SUBJECT: FUNCTIONAL TESTS ON DIGESTOR + SCRUBBER

BUREAU VERITAS INSPECCIÓN Y TESTING, S.L. UNIPERSONAL.

ATTESTS:

At the request of [redacted], the tests specified in the attached report were witnessed on September 11, 2025, at its facilities located in the Olloniego industrial area (Asturias). The scope of these tests was to evaluate the conformity of the technical characteristics and operating parameters of the pilot plant for the purification of biogas from carbon dioxide, declared by the manufacturers METAPLASMA SL and INT-ENERGIA KFT., with the data obtained during said tests. Likewise, the purpose of the report is to confirm the operability of the facility, based on a reactive scrubber with an aqueous solution of potassium hydroxide (KOH), and its suitability for scaling up to an industrial level.

CONCLUSIONS

The tests carried out confirm that the facility meets the technical specifications and operating parameters declared by the manufacturers. The biogas purification system guarantees a stable reduction in CO_2 content to design values, in line with the projected capacity. All facility components operate within the established operating modes, with no observed deviations or construction deficiencies. The purification process, using a chemical reaction with KOH solution, followed by regeneration, not only eliminates CO2 and acidic impurities such as H2S, but also produces a byproduct (a K2CO3 solution) suitable for further use. As a result of the witnessed tests, the facility is considered functional and suitable for industrial use.

And for the record, I sign this on September 30, 2025

Sig.:

Translated from Spanish to English - www.onlinedoctranslator.com

Industry & Facilities Division
Third Party Inspection Report

INSPECTION REPORT No. 01	**Revision No. 0**
☐ Initial ☐ Interim ☒ End ☐ Resident ☐ Remote	
Inspection requested by: *(BV CO Final Client)*	
Inspection performed as Recognized Authority: ☐ Forks, : *(Recognition)* ☒ No	
BV Job Nr: 28333657-1001	

Project: Digester and Scrubber	**IPO Ref** *(If applicable): (BV internal P/o)*
BV Client: [redacted]	**P/o nr:** *(client to BV)*
Manufacturer/Vendor: [redacted]	**P/o nr:** *(client to Manufacturer)*
Sub-Vendor *(If applicable):*	
Inspection Location (Address): Pol. Ind. Olloniego, 45B, 33537 Oviedo, Asturias	**Previous Inspection** *(If applicable):*
Inspection Location (GPS Coordinates): --	**Next Inspection** *(If applicable):*
Inspection performed on: 11/09/2025	**Total No. of Inspection Days:** 1

MATERIAL / SUBJECT OF INSPECTION ☐ **Refer to attachment section J instead** *(Indicate if separate material list is provided in attachment)*	**ITEM / TAG Nr**	**QTY** As per P/O	**QTY** Offered for inspection
Digester and Scrubber		1	1

A – INSPECTION RESULT

☒ **Satisfactory** **(Without comments)**	☐ **Satisfactory with comments** **(Any of trailing Punch or Non Conformity items is still open)**	☐ **Not Satisfactory** **(NCR raised during the inspection)**

Inspection Summary: (for details refer to section E)

- Checking the equipment.
- Verification of operation and products obtained.
- Verification of electrical consumption.

Open Non-Conformities:	☐ Yes, details in section G	☒ No
Open Punch List Items:	☐ Yes, details in section H	☒ No
Release Note Issued:	☐ Yes, number(s): *(Release Note number)*	☒ No
BV Traceability Stamping:	☐ Forks,	☒ No

BV Inspector: David Uría	**BV Coordinator:** PATXI PAULA Firmado digitalmente
BV Office: Oviedo (Spain)	**Inspection Report Date:**
DYo distribution: ☒ **CLIENT** ☒ **BV** ☐ **MANUFACTURER** ☐ **OTHER:**	**TO Attachments Report:** Yes, details in section J ☐ No

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INSPECTION REPORT No. 01	**Revision No. 0**

B - REFERENCE DOCUMENTATION:

☐ **Refer to attachment section J instead**
(Indicate if separate document list is provided in attachment)

Title	Reference No.	Rev.	Approval status	Approved by	Date
			(as final)		*(DD-MM-YYYY)*

C – ATTENDEES

Yam	Position	Representing
Arturo Menendez	Technical Director	Duro Felguera
Angel Fernandez	President	[redacted]
Arian Mamayenko	Chemist / technologist	Metaplasm
David Uría	Inspector	EO OBO Bureau Veritas

D - MEASURING & TESTING EQUIPMENT USED

☐ **Refer to attachment section J instead**
(Indicate if separate equipment list is provided in attachment)

Equipment Type	Equipment Identity No.	Last Calibration Date	Expiry Date
Gas analyzer	082900	11/12/2024	11/12/2025

E - INSPECTION DETAILS

E – General

The visit includes equipment designed to remove carbon dioxide from biogas obtained from food waste, and obtaining pure methane after the process.

The system consists of a digester where food waste, in this case fish and fruit remains, is deposited. Inside the digester are bacteria that break down the organic matter into methane, carbon dioxide, oxygen, and nitrogen. To keep the bacteria alive, the digester is maintained at a pH between 6.5 and 7.2.

This biogas, known as dirty gas because it contains a high amount of carbon dioxide, is channeled into a flexible gas container installed on the roof of the facility.

It is then channeled to the scrubber, where the chemical reaction takes place. On one side, the dirty biogas from the roof arrives, and on the other, an alkaline gas, in this case potassium hydroxide, introduced in flakes and mixed with water, which reacts with the carbon dioxide. The reaction time is longer than calculated to ensure 100% reaction time. It is exchanged with the roof tank until everything reacts. In the roof, we will have pure methane, and oxygen and nitrogen that we can eliminate at the end of the process. The carbon dioxide reacts with the alkaline gas, potassium hydroxide, generating potassium carbonate.

At the end of the process, we can use the pure methane, close to 100%, in the grid, or use it internally. In the tank that initially contained potassium hydroxide, we will eventually have potassium carbonate in liquid form, which can be used as fertilizer.

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INSPECTION REPORT No. 01	**Revision No. 0**

Another option, to feed back into the system, is to add slaked lime (calcium hydroxide) to the potassium carbonate. After this reaction, we will obtain potassium hydroxide again, which we can use again in a new cycle, and calcium carbonate, used to obtain marble.

The entire process took one hour and consumed 11 KWh.

100 cubic meters per hour can be treated.

E1 – Details of Witness (W) & Hold (H) Inspection Points

NA

E2 – Details of Monitoring and Surveillance Patrols

☐ **Tick if conducted during the visit**

NA

E3 – Details of Certificates Review

☒ **Tick if conducted during the visit**

The gas analyzer certificate was presented, proving that the chemical reactions were as described. It was valid.

F – HEALTH, SAFETY & ENVIRONMENT COMMENTS

(Comment on Observations and Actions Taken During the Inspection)

Safety conditions were explained and reviewed.

G- NON-CONFORMITIES

☐ **Refer to attachment section J instead**

(Indicate if separate punch list is provided in attachment)

Item	Description	Status	Raised on	Report Nr.	Closed on	Report Nr.	Comments

H – PUNCH LIST ITEMS

☐ **Refer to attachment section J instead**

(Indicate if separate punch list is provided in attachment)

Item	Description	Status	Raised on	Report Nr.	Closed on	Report Nr.	Comments

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INSPECTION REPORT No. 01	**Revision No. 0**

I - DIGITAL PICTURES



Description: Flexible gas container



Description: Valves



Description: Gas container identifier



Description: Digester



Description: Overview of the facility



Description: Gas control screen. Before testing.

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INSPECTION REPORT No. 01	**Revision No. 0**



Description: Deposit



Description: Scrubber



Description: Gas and pipe analyzer



Description: Flowmeter



Description: Gas analyzer identification



Description: Potassium hydroxide flakes

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INSPECTION REPORT No. 01	**Revision No. 0**



Description: Gas control screen. After test.



Description: Reaction with slaked lime



Description: Measurement of the pH of potassium hydroxide.



Description: Potassium hydroxide pH measurement.

J – ATTACHMENTS			
Item	**Attachment Name**	**Total Pages**	**Description**
- -	IR01-ANNEX01	2	Gas analyzer certificate.

END OF REPORT

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KALIBRIERZERTIFIKAT

Calibration certificate

Gegenstand *Object*	Gas Analyser
Hersteller *Manufacturer*	MRU GmbH
Typ *Type*	SWG 100 BIOGAS
Serien Nr: *Serial No*	082900
Datum der Kalibrierung *Date of calibration*	11.12.2024
Datum der empfohlenen Rekalibrierung *Date of recommended recalibration*	11.12.2025

Wir bestätigen, dass die Kalibrierung unter der Beachtung eines zertifizierten Qualitätsmanagementsystems nach DIN EN ISO 9001 durchgeführt wurde.
Die Kalibrierung erfüllt die Anforderungen nach DIN EN ISO 9001 und vergleichbaren Richtlinien.

Dieses Kalibrierzertifikat dokumentiert die Rückführung auf die Normale des DKD – Deutscher Kalibrierdienst.

Die Kalibrierung erfolgte anhand eines Vergleichs mit zertifiziertem Prüfgas.

We confirm that the calibration was carried out according to a certified quality management system according to DIN EN ISO 9001.
The calibration fulfills the requirements of DIN EN ISO 9001 and comparable guidelines.
This calibration certificate documents the return to the standard of the DKD (Deutscher Kalibrierdienst)

Konformitätsaussage

Statement of conformity

Die Messwerte befinden sich innerhalb der Spezifikation.

The measured values are within the specification.

Dieses Kalibrierzertifikat darf nur vollständig und unverändert weiterverbreitet werden. Auszüge oder Änderungen bedürfen der Genehmigung durch die MRU GmbH.

Dieses Zertifikat wurde maschinell erstellt und ist auch ohne Unterschrift gültig!

This calibration certificate may only be distributed completely and unchanged.Extracts or changes require the approval of MRU GmbH.This certificate was created by machine and is also valid without signature!

MRU . Messgeräte für Rauchgase und Umweltschutz GmbH
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Telefon +49 7132 9962-0
Telefax +49 7132 9962-20
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Geschäftsführer: Erwin Hintz, Helena Hintz, Jorg Renner, Dr. Dietmar Doll
HRB 102913, Amtsgericht Stuttgart
USt.-IdNr. DE 145778975
Kreissparkasse Heilbronn IBAN: DE89 6205 0000 0009 5043 32 BIC: HEISDE66XXX
Commerzbank Heilbronn IBAN: DE06 6204 0060 0318 4686 00 BIC: COBADEFFXXX
Deutsche Bank Heilbronn IBAN: DE96 6207 0081 0016 0648 00 BIC: DEUTDESS620
VBU Volksbank im Unterland eG IBAN: DE18 6206 3263 0329 6450 05 BIC: GENODES1VLS

KALIBRIERZERTIFIKAT

Calibration certificate

Prüfgase *Testgases*	**Flaschennr.** *Cylinder number*
CO_2 100 Vol.%	D5RN6YG
H_2S 50 ppm	D63A4Y2
H_2S 500 ppm CO_2 40 Vol.% CH_4 60 Vol.%	97141
H_2 2 Vol. %	90080

Prüfgase *Testgases*	**Flaschennr.** *Cylinder number*
CH_4 100 Vol.%	89435
CO 500 ppm	75415
CO 800 ppm H_2 900 ppm O_2 10 Vol.%	93547

Prüfgeräte *Test equipment*	
Gasmixer	WAP-0640A V009 S/N: M6210032

Messergebnisse:

Measuring results

	Sollwerte *Nominal value*	**Toleranzwerte** *Tolerance value*	**Istwerte Prüfling** *Actual value*
El. Chem.:			
O_2 in Vol.%	10,01	+/- 0,20 %	10,01
H_2S in ppm	49,5	+/- 5 ppm	N/A
	513,8	+/- 25 ppm	513,4
CO in ppm	505	+/- 10 ppm	N/A
CO / H_2 in ppm	800,4	+/- 10 ppm	N/A
H_2 in ppm	500	+/- 10 ppm	N/A
NDIR:			
CO_2 in Vol.%	40,01	+/- 1,20 %	40,00
	100,00	+/- 3,00 %	100,00
CH_4 in Vol.%	59,94	+/- 1,80 %	60,29
	100,00	+/- 3,00 %	100,48

(1) Messbereich laut Technischen Daten
Measuring range is according specifications

(2) Werte liegen innerhalb der Toleranz
Values are within specified tolerances

(3) „N/A“ = nicht verfügbar
“N/A” = not available

MRU . Messgeräte für Rauchgase und Umweltschutz GmbH
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USt.-IdNr. DE 145778975
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Deutsche Bank Heilbronn IBAN: DE96 6207 0081 0016 0648 00 BIC: DEUTDESS620
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